






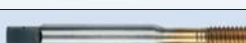







SELECTION GUIDE



FORMING TAPS

SERIES		THREAD FORM	BLANK STANDARD	APPLICATION	CHAMFER	COATING	PAGE
SD1		M	DIN371/DIN376	Aluminium	C/2-3P	Bright	98
SD3		M	DIN371/DIN376	Aluminium	C/2-3P	TiN	99
SD4		M	DIN371/DIN376	Aluminium	C/2-3P	TiAlN	100
SD1		MF	DIN374	Aluminium	C/2-3P	Bright	101
SD3		MF	DIN374	Aluminium	C/2-3P	TiN	102
SD4		MF	DIN374	Aluminium	C/2-3P	TiAlN	103
SD1*		M	DIN371	Aluminium	C/2-3P	Bright	104
SD3*		M	DIN371	Aluminium	C/2-3P	TiN	105
SD1		M	ISO	Aluminium	C/2-3P	Bright	106
SD3		M	ISO	Aluminium	C/2-3P	TiN	107
SDF5		M	ISO	Forged Steel	C/2-3P	TiCN	108
SD1		MF	ISO	Aluminium	C/2-3P	Bright	109
SD3		MF	ISO	Aluminium	C/2-3P	TiN	110

* without oil groove